

Work Order ID 72702



Page 1

Monday, August 08, 2011 3:48:55 PM

Item ID: D3832-1	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Mesh (Base)					
Start Date: 8/12/2011	Start Qty: 3.00		Cust Item ID:		
Required Date: 8/12/2011	Req'd Qty: 3.00		Customer:		
Reference:					
Approvals:	Process Plan:	Date: 11-08-11	Tooling:	Date:	Run Start
	QC:	Date:	SPC (Y/N):	Date:	Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	Rev A								
100	SHEAR	0.00							
	Memo	0.00							
Shear	1- cut mesh to size as per dwg D3832								
Shear									
110	QC6- Inspect dimensions to drawing	0.00							
	Memo	0.00							
QC	Quality Control								
QC									
120	Identify as per dwg & Stock Location: <u>W/A</u>	0.00							
	Memo	0.00							
Packaging									
Packaging									

SAD 11-08-06 (3)

PL 11-09-06

PL 11-09-06 (3X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 72702



Monday, August 08, 2011 3:48:56 PM


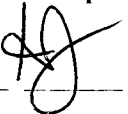


Page 2

Item ID: D3832-1 Accept  Setup Start 
Revision ID:
Item Name: Mesh (Base) Stop 
Start Date: 8/12/2011 Start Qty: 3.00  Cust Item ID:
Required Date: 8/12/2011 Req'd Qty: 3.00  Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						11/9/16	 ME 11-09-06

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Picklist Print

Monday, August 08, 2011 3:49:02 PM

Page 1

Work Order ID: 72702

Parent Item: D3832-1

Parent Item Name: Mesh (Base)


Start Date: 8/12/2011

Required Date: 8/12/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	690.2433	25.4518	80.37411			
													
Expanded Metal Flat SS													

340 11-09-66

Location	Loc Qty	Loc Code
MAT	11.5607	
117708	11.5607	
WA	678.6826	
115012	95	
117197	102.9036	
117455	16.0341	
117896	53.3264	
118153	98.6394	
118248	33.0983	
118450	279.6808	

80.3742

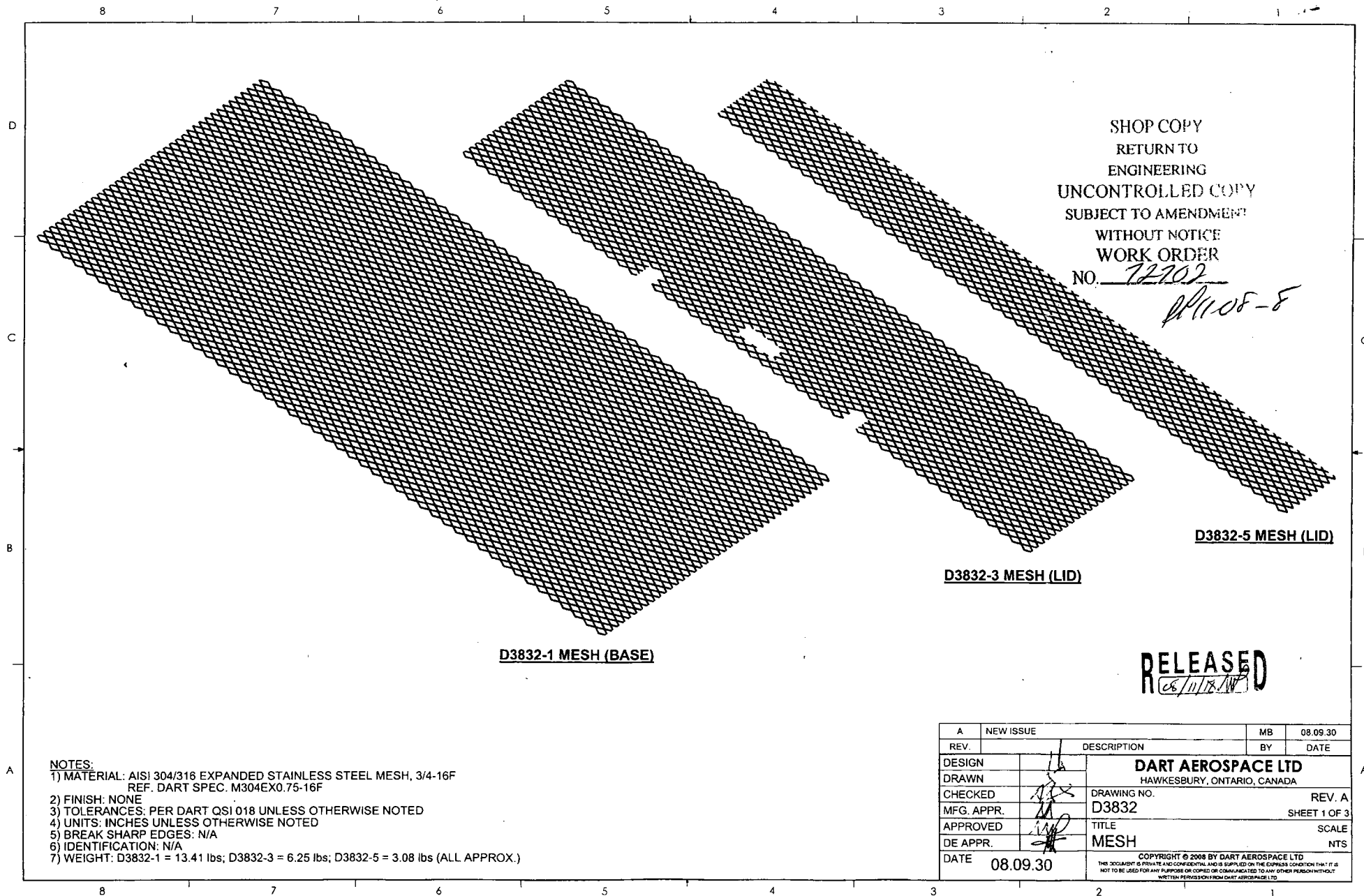
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 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 72702

08/11/08-5

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
08/11/08

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3832** REV. A
 SHEET 1 OF 3
 TITLE **MESH** SCALE NTS

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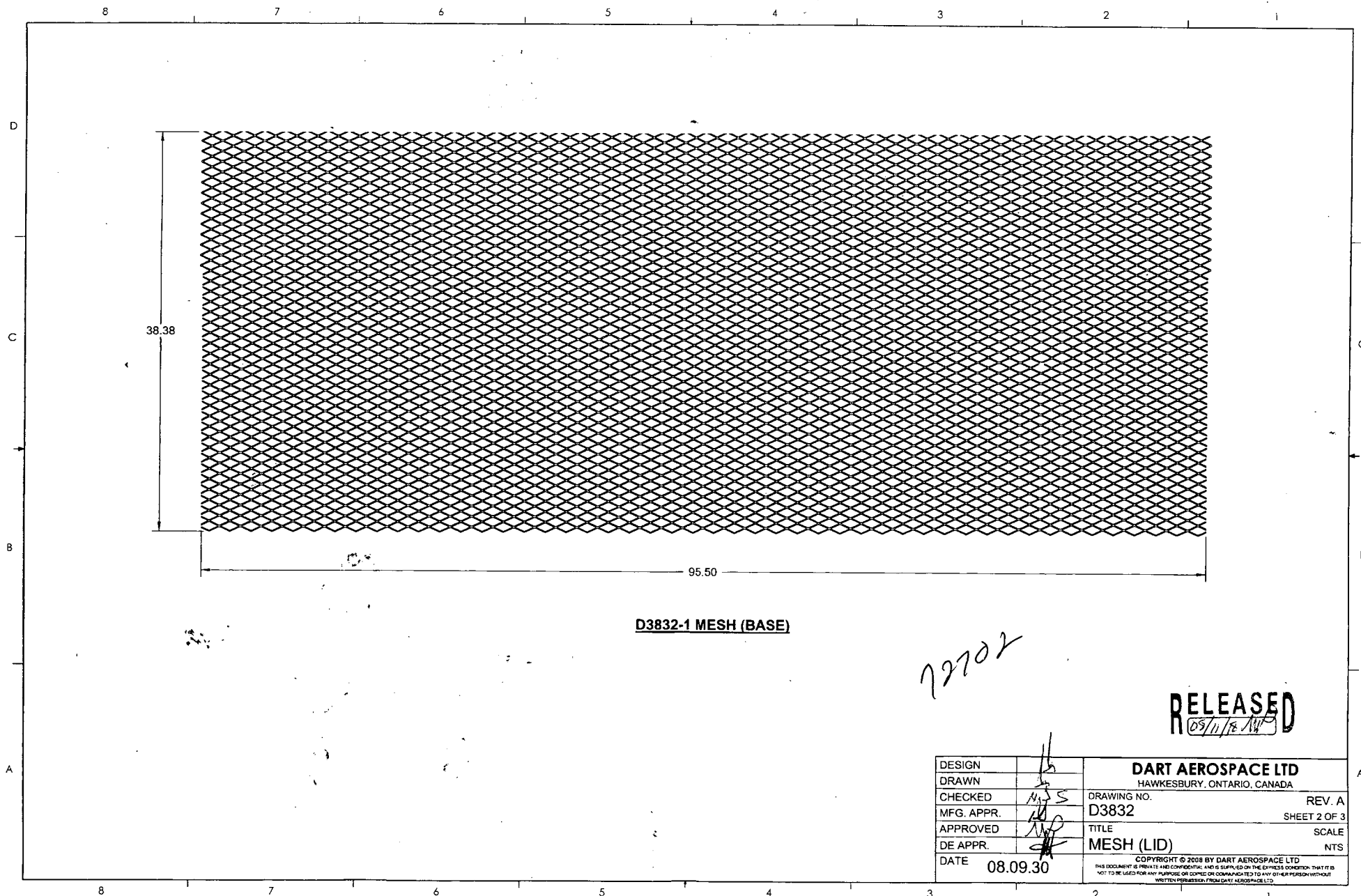
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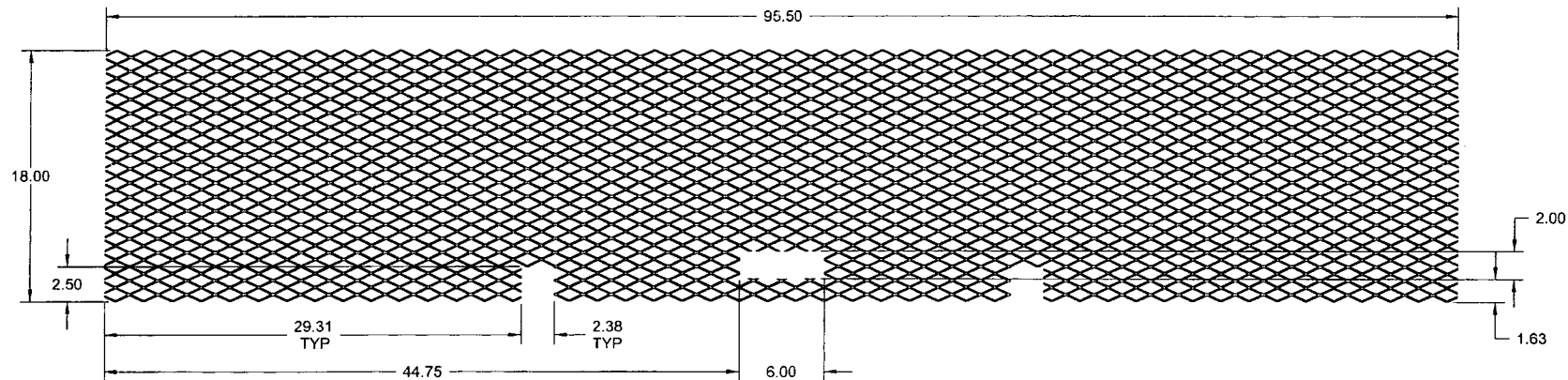
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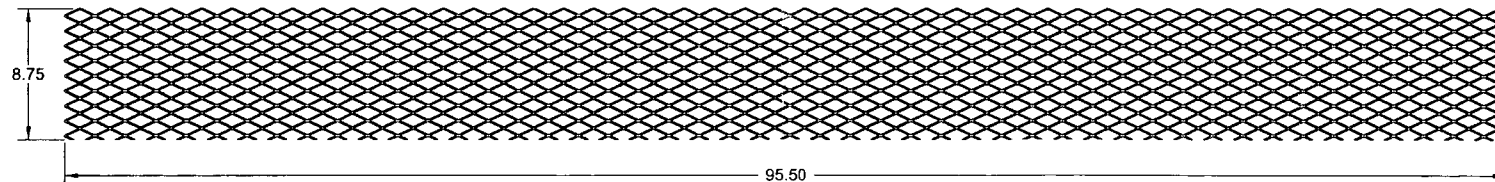
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D3832-3 MESH (LID)



D3832-5 MESH (LID)

RELEASED
01/11/12

72702

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3832 TITLE MESH DATE 08.09.30	REV. A
DRAWN			SHEET 3 OF 3
CHECKED			SCALE
MFG. APPR.			NTS
APPROVED			
DE APPR.			
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